



**Amarillo® Gear  
Company LLC**

[www.amarillogear.com](http://www.amarillogear.com)  
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# Filter Element Replacement

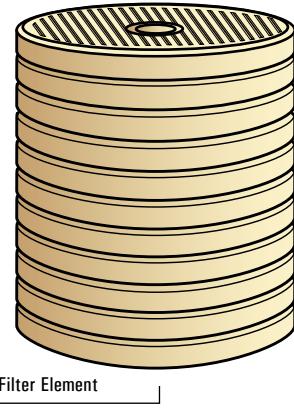
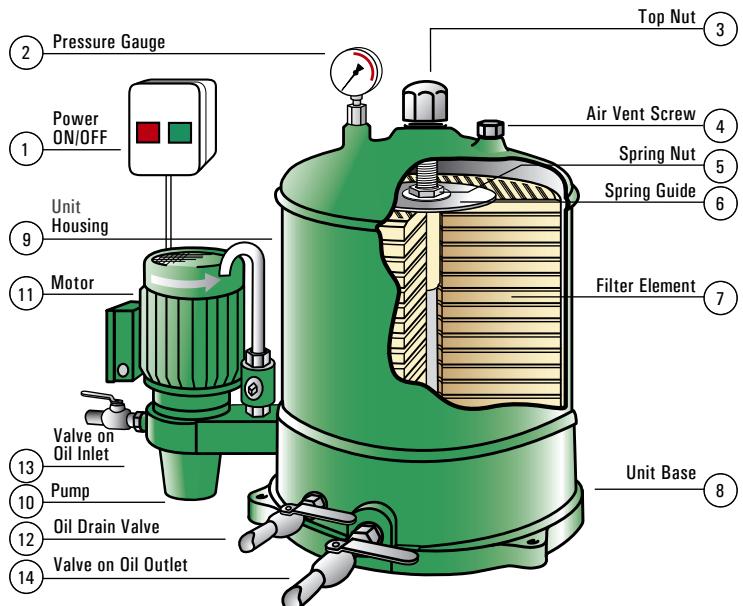
## Gearbox Service Unit

incl. O-rings to be replaced

O-ring for Spring Guide A

O-ring for UnitHousing B

O-ring for Top Nut C



## FILTER ELEMENT REPLACEMENT



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